



## OPERATION INSTRUCTION

### Zero Setter

### Series 2394/2397

Code	Standard Height	Code	Standard Height
2394-100A	100mm	2397-502A	50mm
2394-4A	4"	2397-22A	2"
2394-45A	4"	2397-25A	2"

1. Clean the top plane and the bottom before use.
2. Before use, it is necessary to set zero. Turn the knob to let the arrow of 'SET' points upper (fig. 1). Press the top plane, rotate the bezel until the long needle points at zero, while the short needle also points at zero (fig. 2). It is required to check regularly if the zero is properly set.
3. How to use  
Turn the knob to let the arrow of 'USE' points upper (fig. 3). Put the zero setter on the working table, series 2397 has magnetic base and series 2394 has magnetic base with on-off switch. Let the cutting tool touch the top plane. The indicator shows the difference between the height of the cutting tool and the standard height. In fig. 4, the reading of indicator is 0.20, so the height is  $50 - 0.20 = 49.80\text{mm}$ .

